# A Tubacex Technology

## 4½ in 18.9 lb/ft TX28-110 (N08028)

Box end finish: Cu-Plating Lubrication: API-Modified

Clearence: Standard Bevel: 45°

## PIPE BODY CHARACTERISTICS

Nominal OD	4.500 in
Nominal ID	3.640 in
Min. Yield Strength	110 ksi
Nominal Wall Thickness	0.430 in
Minimum Wall Thickness	90 %
Drift	3.515 in

#### **CONNECTION PROPERTIES**

Coupling OD (nominal)	5.185 in
Coupling ID (nominal)	3.735 in
Make-up Loss	3.342 in
Coupling Length	7.441 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

#### **CONNECTION PERFORMANCE**

Tensile Yield Load	605 klb
Compression Yield Load	484 klb
Internal Yield Pressure	18 920 psi
External Pressure Resistance	19 010 psi
Max. Bending with API Sealability	20 °/100 ft
Max. Load on Coupling Face	337 klb

## **TORQUE VALUES**

Minimum Make-up torque	9 160 ft·lb
Optimum Make-up torque	10 180 ft·lb
Maximum Make-up torque	11 200 ft·lb
Minimum Shoulder Torque	510 ft·lb
Maximum Shoulder Torque	510 ft·lb
Maximum Operational Torque	12 210 ft·lb

Connection qualified as per ISO 13679:2002 - CAL IV





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